

**DYPHENE<sup>®</sup> 669 C Phenol-Formaldehyde Resin  
CAS# 54579-44-1**

**Technical Data:**

Dyphene<sup>®</sup> 669C is an oil soluble, heat-reactive, 100 percent phenolic resin. Recommended for use in general purpose neoprene elastomer adhesives. Provides good specific adhesion and tack retention properties. Imparts good cohesive strength along with moderate dry time. Produces very light colored cements.

**Specifications:**

Form	Lump
*Melt point	104-114 C
*Gardner Color	3 Max.
Specific Gravity	1.085-1.115
Viscosity, Stokes	1.5-2.5
60% in Toluene	
*Actual values reported on Certificate of Analysis	

**Packaging: 300# Drum or 50# bag**

**Solubility (25% NV) at 25 deg.C:**

Dry oils	sol.
Ketones	sol.
Higher alcohols	sol.
Aromatic Hydrocarbons	sol.
Aliphatic Hydrocarbons	sol.
Glycol Ether Solvents	sol.
Terpenes	sol.
Chlorinated Solvents	sol.
Methanol	insol.
Ethanol	insol.

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The technical information and suggestions for use contained herein are believed to be reliable, but they are not to be construed as warranties and no patent liability can be assumed.