

## TECHNICAL INFORMATION

### DYPHENE 345

Dyphene 345 is a brominated octylphenol based heat reactive resin recommended for use in curing butyl rubber.

**Specifications:**

<b>Appearance:</b>	<b>Amber flake or solid</b>
<b>*Softening point (Ball &amp; Ring),°C</b>	<b>80-95</b>
<b>*Methylol content,%</b>	<b>10 -14</b>
<b>*Bromine Content,%</b>	<b>3.5 - 4.0</b>
<b>*Melting point (cap.shrink),°C</b>	<b>58 - 68</b>

**\*Actual data reported on Certificate of Analysis.**

**Dyphene 345 should be stored in closed containers at or below 40°F.**