

TECHNICAL INFORMATION

DYPHENE 669 C

Description:

Dyphene 669C is an oil soluble, heat-reactive, 100 percent phenolic resin recommended for use in general purpose neoprene elastomer adhesives.

Features:

Provides good specific adhesion and tack retention properties.
Imparts good cohesive strength along with moderate dry time.
Produces very light colored cements.

Specifications:

Melt point	104-114 C
G. Holdt Color	3 max

Physical Properties:

Form	Lump
Specific Gravity	1.085-1.115
Viscosity, Stokes 60% in Toluene	1.5-2.5

Solubility (25% NV) at 25 deg.C:

Dry oils	sol.
Ketones	sol.
Higher alcohols	sol.
Aromatic Hydrocarbons	sol.
Aliphatic Hydrocarbons	sol.
Glycol Ether Solvents	sol.
Terpines	sol.
Chlorinated Solvents	sol.
Methanol	insol.
Ethanol	insol.

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